

# Manta WS513

Silicone Hydrophobizing Additive for Insulation Materials

## Description

Manta WS513 is a solvent-free, highly efficient aqueous emulsion of functional polysiloxanes. It is specifically engineered as a mass hydrophobic additive for phenolic resin binders used in the insulation industry.

Equivalent to: Wacker SILRES® BS 5137.

## Typical Physical Properties

Manta code:	WS513
Chemical Name:	Functional polysiloxane aqueous emulsion
Appearance:	Milky white liquid
Active Content(%)	approx. 50
Specific Gravity(20°C, g/cm <sup>3</sup> )	approx. 1

## Properties

- **Exceptional Hydrophobicity:** Imparts outstanding, long-lasting water repellency to the finished insulation materials.
- **Highly Breathable:** Maintains uncompromised water vapor permeability within the mineral fiber network.
- **Premium Compatibility:** Exhibits excellent chemical and physical compatibility with standard phenolic resin binders.
- **Process Friendly:** Can be seamlessly and directly incorporated into the phenolic resin mix without requiring complex emulsification steps.

## Application

Manta WS513 is a dedicated water-repellent additive for the industrial manufacturing of bonded mineral wool products. It is highly recommended for incorporating into the binder systems of:

1. Rock wool (stone wool) insulation boards and rolls.
2. Glass wool insulation products.
3. Other mineral-fiber-based acoustic and thermal insulation materials.

## Application Method

- **Mixing Procedure:** Manta WS513 should be added directly into the formulated phenolic resin binder under continuous, gentle agitation.
- **Recommended Dosage:** The optimal addition rate is between 0.5% and 1.0% by weight, calculated strictly relative to the total mass of the phenolic resin binder.

## Packaging

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In 20-25kg/ Plastic drum, 180-200kg/Iron drum

### Safety and Storage

Temperature Sensitivity: Manta WS513 is an aqueous emulsion sensitive to extreme temperatures. It must be stored indoors and strictly protected from frost and excessive heat.

Storage Range: Storage temperatures must be maintained between 5°C and 40°C. Exposure to temperatures outside this range may cause irreversible emulsion breakage (phase separation).

Quality Verification: In the event of suspected frost or heat damage, the viability and homogeneity of the product must be thoroughly verified prior to application.

Shelf Life: 12 months when stored properly in original, unopened containers. It's a non-hazardous substance for transport.

### Contact Information

Nanjing Manta New Material Co., Ltd

Add: Room 102247, Building 17, No. 1 Qiliqiao North Road, Nanjing Area of the China (Jiangsu) Pilot Free Trade Zone, Nanjing, China

Factory: YanHua Industrial Park, Geputan Town, Yunmeng County, Hubei Province, China

Mob: 0086 18962800162

Mail: [inquiry@mantasil.com](mailto:inquiry@mantasil.com)      Web: [www.mantasil.com](http://www.mantasil.com)